AIR CONDITIONER

INSTALLATION MANUAL
INDOOR UNIT (Floor Type)
For authorized service personnel only.

MANUEL D’INSTALLATION
UNITÉ INTÉRIEURE (type sol)
Pour le personnel agréé uniquement.

MANUAL DE INSTALACIÓN
UNIDAD DE INTERIOR (tipo de piso)
Solo para personal autorizado.

PART No. 9378533059
1. SAFETY PRECAUTIONS

1.1. IMPORTANT! Please read before starting

This air conditioning system meets strict safety and operating standards. As the installer or service person, it is an important part of your job to install or service the system so it operates safely and efficiently.

For safe installation and trouble-free operation, you must:
• Carefully read this instruction booklet before beginning.
• Follow each installation or repair step exactly as shown.
• Pay close attention to all danger and caution notices given in this manual.

WARNING: This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

CAUTION: This symbol refers to a hazard or unsafe practice which can result in personal injury and the potential for product or property damage.

If Necessary, Get Help
These instructions are all you need for most installation sites and maintenance conditions. If you require help for a special problem, contact our sales/service outlet or your certified dealer for additional instructions.

In Case of Improper Installation
The manufacturer shall in no way be responsible for improper installation or maintenance, including failure to follow the instructions in this document.

1.2. SPECIAL PRECAUTIONS

When Wiring

ELECTRICAL SHOCK CAN CAUSE SEVERE PERSONAL INJURY OR DEATH. ONLY A QUALIFIED, EXPERIENCED ELECTRICIAN SHOULD ATTEMPT TO WIRE THIS SYSTEM.

• Do not supply power to the unit until all wiring and tubing are completed or reconnected and checked.
• Highly dangerous electrical voltages are used in this system. Carefully refer to the wiring diagram and these instructions when wiring. Improper connections and inadequate grounding can cause accidental injury or death.
• Ground the unit following local electrical codes.
• Connect all wiring tightly. Loose wiring may cause overheating at connection points and a possible fire hazard.

When Transporting

Be careful when picking up and moving the indoor and outdoor units. Get a partner to help, and bend your knees when lifting to reduce strain on your back. Sharp edges or thin aluminum fins on the air conditioner can cut your fingers.
2.2. Special tools for R410A

<table>
<thead>
<tr>
<th>Tool name</th>
<th>Contents of change</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gauge manifold</td>
<td>Pressure is high and cannot be measured with a conventional (R22) gauge. To prevent erroneous mixing of other refrigerants, the diameter of each port has been changed. It is recommended the gauge with seals -0.1 to 5.3 MPa (30 inHg to 768 psig) for high pressure, -0.1 to 3.8 MPa (30 inHg to 551 psig) for low pressure.</td>
</tr>
<tr>
<td>Change hose</td>
<td>To increase pressure resistance, the hose material and base size were changed.</td>
</tr>
<tr>
<td>Vacuum pump</td>
<td>A conventional vacuum pump can be used by installing a vacuum pump adapter.</td>
</tr>
<tr>
<td>Gas leakage detector</td>
<td>Special gas leakage detector for HFC refrigerant R410A.</td>
</tr>
</tbody>
</table>

Copper pipes

It is necessary to use seamless copper pipes and it is desirable that the amount of residual oil is less than 40 mg/10 m (0.004 oz/100 ft). Do not use copper pipes having a collapsed, deformed or discolored portion (especially on the interior surface). Otherwise, the expansion value or capillary tube may become blocked with contaminants.

As an air conditioner using R410A incurs pressure higher than when using R22, it is necessary to choose adequate materials.

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**WARNING**

Do not use the existing (for R22) piping and flare nuts. If the existing materials are used, the pressure inside the refrigerant cycle will rise and cause failure, injury, etc. (Use the special R410A materials.)

When installing and relocating the air conditioner, do not mix gases other than the specified refrigerant (R410A) to enter the refrigerant cycle. If air or other gas enters the refrigerant cycle, the pressure inside the cycle will rise to an abnormally high value and cause failure, injury, etc.

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2.3. For authorized service personnel only.

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**WARNING**

For the air conditioner to operate satisfactorily, install it as outlined in this installation manual.

Connect the indoor unit and outdoor unit or branch box with the air conditioner piping and cables available from your local distributor. This installation manual describes the correct connections using the installation set available from your local distributor.

Do not turn on the power until all installation work is complete.

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2.4. Accessories

The following installation accessories are supplied. Use them as required.

- Operating Manual
- Installation Manual (This manual)
- Wall hook bracket
- Remote controller holder
- Cloth tape
- Tapping screw (M4 × 25 mm)
- Sealant
- Decorative tape
- Tapping screws
- Vinyl tape
- External connect kit UTY-XWZXZ5

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3. GENERAL SPECIFICATION

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3.1. Type of copper pipe and insulation material

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**WARNING**

Install heat insulation around both the gas and liquid pipes. Failure to do so may cause water leaks. Use heat insulation with heat resistance above 120 °C (248 °F). Reverse cycle model only.

In addition, if the humidity level at the installation location of the refrigerant piping is expected to exceed 70%, install heat insulation around the refrigerant piping. If the expected humidity level is 70-80%, use heat insulation that is 15 mm (19/32 in.) or thicker and if the expected humidity exceeds 80%, use heat insulation that is 20 mm (25/32 in.) or thicker. If heat insulation is used that is not as thick as specified, condensation may form on the surface of the insulation. In addition, use heat insulation with heat conductivity of 0.045 W/(m•K) or less (at 20 °C (68 °F)).

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3.2. Additional materials required for installation

A. Refrigeration (armored) tape
B. Insulated staples or clamps for connecting wire (See your local electrical codes.)
C. Putty
D. Refrigeration lubricant
E. Clamps or saddles to secure refrigerant piping
4. ELECTRICAL REQUIREMENT

The indoor unit is powered from the outdoor unit or branch box. Do not power indoor unit from separate power source.

**WARNING**

Refer to local codes for acceptable cable type.

5. SELECTING THE MOUNTING POSITION

Decide the mounting position with the customer as follows:

1. Install the indoor unit level on a strong wall which is not subject to vibration.
2. The inlet and outlet ports should not be obstructed: the air should be able to blow all over the room.
3. Install a dedicated electrical branch circuit.
4. Do not install the unit where it will be exposed to direct sunlight.
5. Do not install the unit where drainage does not cause any trouble.
6. Install the unit where the drain pipe can be easily installed.
7. Take servicing, etc. into consideration and leave the spaces shown in the figure. Also install the unit where the filter can be removed.

Correct initial installation location is important because it is difficult to move unit after it is installed.

**WARNING**

Select installation locations that can properly support the weight of the indoor. Install the units securely so that they do not topple or fall.

**CAUTION**

Do not install the unit in the following areas:
- Area with high salt content, such as at the seaside.
- Area with high humidity.
- Area that can cause combustible gas to leak, contains suspended carbon or fi, such as a kitchen.
- Area that generates substances that adversely affect the equipment, such as sulfuric gas, chlorine gas, acid, or alkali.
- Area where animals may urinate on the unit or ammonia may be generated.
- Area where metal parts can be exposed to corrosive substances such as paint thinner or gasoline.

Do not use the unit for special purposes, such as storing food, raising animals, growing plants, or preserving precision devices or art objects. It can degrade the quality of the preserved or stored objects.

Do not install where there is the danger of combustible gas leakage.

Do not install the unit near a source of heat, steam, or flammable gas.

Do not install the unit where drainage does not cause any trouble.

Install the unit where drainage does not cause any trouble.

When embedding the indoor unit in a wall, restrict the movement of the horizontal vane so that it only operates horizontally. If this setting is not performed, heat will build up in the wall and the room will not be cooled or warmed properly.

Please explain the vane setting of direction only horizontally to the customer.

**HOW TO SETTING VANE**

Perform the “FUNCTION SETTING” according to the installation condition using the remote controller. Refer to “12. FUNCTION SETTING”.

6. INSTALLATION WORK

6.1. Installation dimensions

![Diagram of installation dimensions](image)

**WARNING**

When embedding the indoor unit in a wall, restrict the movement of the horizontal vane for the upper air outlet so that it only operates horizontally. If this setting is not performed, heat will build up in the wall and the room will not be cooled or warmed properly.

When connecting the piping in direction (3), (6) cut a notch in the thin wall at the front bottom of the base.

6.2. Indoor unit piping direction

The piping can be connected in the 6 directions indicated by (1), (2), (3), (4), (5) and (6) in the figure. When the piping is connected in direction (2) or (5), cut along the piping groove in the side of the base with a hacksaw.

When connecting the piping in direction (3), (6) cut a notch in the thin wall at the front bottom of the base.

6.3. Side panel L, R removal and installation

**The intake grille removal**

1. Open the intake grille.
2. Remove the nuts.
3. Lay down the intake grille, until the axle at the bottom of the intake grille is removed.

**The intake grille installation**

1. The fixed axis of the intake grille is installed on the Panel.
2. Lift the intake grille upward.

**The side panel L, R removal**

1. Remove intake grille (Reference the intake grille removal.)
2. Remove 4 screws.
3. The middle finger is hung on the lower part as shown in the figure, and it pulls to the front, pushing [ ] mark, and bottom hooks (2 position) is removed from Base.
4. The side panel is pulled to the front, raising the upper surface, and a side panel is removed.
The side panel L, R installation
1. Firstly, fit the top part of the side panel, and insert top and bottom hooks.
2. 4 screws are attached.
3. The intake grille is attached.

For RIGHT or LEFT piping
(1) Pass the refrigerant pipe through the piping hole to indoor side.
(2) Arrange the pipes according to the direction of piping.

For RIGHT or LEFT piping

For RIGHT BOTTOM or LEFT BOTTOM piping

6.4. Cutting the hole in the wall for the connecting piping
(1) Cut a 65 mm diameter hole in the wall at the position shown in the figure.
(2) Always align the center of the wall hole. If misaligned, water leakage will occur.
(3) Cut the wall pipe to match the wall thickness, stick it into the wall cap, fasten the cap with vinyl tape, and stick the pipe through the hole. (The connection pipe is supplied in the installation set.)
(4) For left piping and right piping, cut the hole a little lower so that drain water will flow freely.

For RIGHT REAR or LEFT REAR piping
(The following figure is a front view of the indoor unit installation location.)

6.5. Forming piping
(1) Install the SIDE PANEL L, R and INTAKE GRILLE securely. If installation is imperfect, the SIDE PANEL L, R or INTAKE GRILLE may fall off and cause injury.
(2) Arrange the pipes according to the direction of piping.

6.6. Note on drain hose
(1) Insert drain hose and drain cap securely. Drain should slope down to avoid water leakage.
(2) When inserting, be sure not to attach any material besides water. If any other material is attached, it will cause deterioration and water leakage.
(3) After removing drain hose, be sure not to forget mounting drain cap.
(4) Be sure to fix the drain hose with tape to the bottom of piping.

Prevent drain water freezing under low temperature environment.
When installing indoor unit’s drain hose outdoors, necessary measure for frost protection should be taken to prevent drain water freezing.
Under low temperature environment (when outdoor temperature under 0 °C (32 °F)), after cooling operation is executed, water in the drain hose could be frozen.
Once drain water is frozen, the drain hose will be blocked and water leakage may result at the indoor unit.
The drain hose can be connected at either side of the indoor unit. The unit has been shipped with the drain hose connected at left (viewed from the back of the unit) and the drain cap applied at right.

1. Remove the both side panels.
2. Remove the screw and remove the drain holder from drain pan.
3. Pull out the drain cap.
4. Connect the drain hose to the right, attach the screw and insert the drain cap to the left.

**WARNING**
Fix the indoor unit with 4 screws surely. If improperly installed, might cause to injury due to the toppling or falling.

Install the indoor unit at the place that has adequate strength. Install the indoor unit so that the installed unit can withstand the weight of adult body weight. If improperly installed, might cause accidental injury due to the toppling or falling.

### 6.8. Installing the wall hook bracket

1. Install the wall hook bracket so that it is correctly positioned horizontally and vertically. If the wall hook bracket is tilted, water will drip to the floor.
2. Install the wall hook bracket so that it is strong enough to support the weight of the unit.
   - Fasten the wall hook bracket to the wall with 5 or more screws through the holes near the outer edge of the bracket.
   - Check that there is no rattle at the wall hook bracket.

**CAUTION**
Install the wall hook bracket level, both horizontally and vertically.

### 6.9. Flare connection (Pipe connection)

**WARNING**
Tighten the flare nuts with a torque wrench using the specified tightening method. Otherwise, the flare nuts could break after a prolonged period, causing refrigerant to leak and generate hazardous gas if the refrigerant comes into contact with a flame.

#### 6.9.1. Flaring

Use special pipe cutter and flare tool exclusive for R410A.

1. Cut the connection pipe to the necessary length with a pipe cutter.
2. Hold the pipe downward so that cuttings will not enter the pipe and remove any burrs.
3. Insert the flare nut (always use the flare nut attached to the indoor unit(s) and outdoor unit or branch box respectively) onto the pipe and perform the flare processing with a flare tool. Use the special R410A flare tool, or the conventional flare tool. Leakage of refrigerant may result if other flare nuts are used.
4. Protect the pipes by pinching them or with tape to prevent dust, dirt, or water from entering the pipes.

**CAUTION**
Insert the drain hose and drain cap into the drain port, making sure that it comes in contact with the back of the drain port, and then mount it. If the drain hose is not connected properly, leaking will occur.

### 6.7. Indoor unit installation

- Use the included and fasten the indoor unit at 4 locations (-) each at top and the middle of the unit.
- When the unit is set to the wall, use the wall hook bracket and hook the top of the indoor unit on the indoor unit wall hook bracket.

#### Dimensions

<table>
<thead>
<tr>
<th>Pipe outside diameter [mm (in.)]</th>
<th>Dimension A [mm (in.)]</th>
<th>Dimension B [mm (in.)]</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.35 (1/4)</td>
<td>0 to 0.5 (0 to 1/32)</td>
<td>9.1 (11/32)</td>
</tr>
<tr>
<td>9.52 (3/8)</td>
<td>12.7 (1/2)</td>
<td>13.2 (17/32)</td>
</tr>
<tr>
<td>12.79 (1/2)</td>
<td>15.8 (5/8)</td>
<td>16.6 (21/32)</td>
</tr>
<tr>
<td>15.88 (5/8)</td>
<td>19.0 (3/4)</td>
<td>19.7 (25/32)</td>
</tr>
<tr>
<td>19.05 (3/4)</td>
<td></td>
<td>24.0 (15/16)</td>
</tr>
</tbody>
</table>
When using conventional flare tools to flare R410A pipes, the dimension A should be approximately 0.5 mm (1/32 in.) more than indicated in the table (for flaring with R410A flare tools) to achieve the specified flaring. Use a thickness gauge to measure the dimension A.

<table>
<thead>
<tr>
<th>Pipe outside diameter [mm (in.)]</th>
<th>Width across flats of Flare nut [mm (in.)]</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.35 (1/4)</td>
<td>17 (21/32)</td>
</tr>
<tr>
<td>9.52 (3/8)</td>
<td>22 (7/8)</td>
</tr>
<tr>
<td>12.70 (1/2)</td>
<td>26 (1-1/32)</td>
</tr>
<tr>
<td>15.88 (5/8)</td>
<td>29 (1-9/32)</td>
</tr>
<tr>
<td>19.05 (3/4)</td>
<td>36 (1-13/32)</td>
</tr>
</tbody>
</table>

6.9.2. Bending pipes
- If pipes are shaped by hand, be careful not to collapse them.
- Do not bend the pipes in an angle more than 90°.
- When pipes are repeatedly bend or stretched, the material will harden, making it difficult to bend or stretch them any more.
- Do not bend or stretch the pipes more than 3 times.

6.9.3. Pipe connection

**CAUTION**

To prevent breaking of the pipe, avoid sharp bends.

If the pipe is bent repeatedly at the same place, it will break.

6.10.2. Flare nut tightening torques

<table>
<thead>
<tr>
<th>Flare nut (mm (in.))</th>
<th>Tightening torque [N·m (kgf·cm)]</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.35 (1/4) dia.</td>
<td>16 to 18 (160 to 180)</td>
</tr>
<tr>
<td>9.52 (3/8) dia.</td>
<td>32 to 42 (320 to 420)</td>
</tr>
<tr>
<td>12.70 (1/2) dia.</td>
<td>49 to 61 (490 to 610)</td>
</tr>
<tr>
<td>15.88 (5/8) dia.</td>
<td>63 to 75 (630 to 750)</td>
</tr>
<tr>
<td>19.05 (3/4) dia.</td>
<td>90 to 110 (900 to 1,100)</td>
</tr>
</tbody>
</table>

7. ELECTRICAL WIRING

<table>
<thead>
<tr>
<th>Cable</th>
<th>Cable size</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Connection cable</td>
<td>14AWG UL 1505</td>
<td>3 cable=Earth (Ground), 1x 20A/230 V</td>
</tr>
</tbody>
</table>

Max. Cable Length: Limit voltage drop to less than 2%. Increase cable gauge if voltage drop is 2% or more.
7.3. Conduit mounting method

(1) Fasten the indoor unit wire harness to the conduit holder using the lock nut.

IMPORTANT: Refer to [7.1. Wiring system diagram] about the length of indoor unit wire harness.

(2) Remove the screws, then remove the cable clamper.
(3) Connect indoor unit wire harness to the terminal. Refer to the wiring diagram.
(4) Use the screws to install the cable clamper.

7.4. How to connect wiring to the terminals

Caution when wiring cable
When stripping off the insulation of a lead wire, always use a special tool such as a wire stripper. If there is no special tool available, carefully strip the insulation with a knife etc.

(1) Use crimp-type terminals with insulating sleeves as shown in the figure below to connect to the terminal block.
(2) Securely clamp the crimp-type terminals to the wires using an appropriate tool so that the wires do not come loose.

(3) Use the specified wires, connect them securely, and fasten them so that there is no stress placed on the terminals.
(4) Use an appropriate screwdriver to tighten the terminal screws. Do not use a screwdriver that is too small, otherwise, the screw heads may be damaged and prevent the screws from being properly tightened.
(5) Do not tighten the terminal screws too much, otherwise, the screws may break.

(6) See the table below for the terminal screw tightening torques.

<table>
<thead>
<tr>
<th>Tightening torque [N·m (kgf·cm)]</th>
</tr>
</thead>
<tbody>
<tr>
<td>M4 screw</td>
</tr>
<tr>
<td>1.2 to 1.8 (12 to 18)</td>
</tr>
</tbody>
</table>

**CAUTION**
Match the terminal block numbers and connection cable colors with those of the outdoor unit or branch box.

Erroneous wiring may cause burning of the electric parts.

Connect the connection cables firmly to the terminal block. Imperfect installation may cause a fire.

Always fasten the outside covering of the connection cable with the cable clamp. (If the insulator is chafed, electric discharge may occur.)

Always connect the earth (ground) wire.

Do not use the earth (ground) screw of the indoor unit for the connection other than a specified outdoor unit or branch box.

8. FINISHING

(1) Insulate between pipes.
- Overlap the connection pipe heat insulation and indoor unit pipe heat insulation.
- Wrapping the connection pipe with cloth tape over the range within which they fit into the rear piping housing section.
- Fasten the pipe bracket with the screw.
(2) Fixing the pipe and conduit with cable ties.
(3) Fill the gap between the outside wall pipe hole and the pipe with sealer so that rain water and wind cannot blow in.
(4) Fasten the drain hose to the outside wall, etc.

9. TEST RUN

**WARNING**
Do not turn on the power until all installation work is complete.

**CAUTION**
When restarting after a long period of disuse in the winter, turn the power switch on at least 12 hours before starting the unit.

Check items
(1) Is operation of each button on the remote controller normal?
(2) Does each lamp light normally?
(3) Do air flow direction louvers operate normally?
(4) Is the drain normal?
(5) Do not have an abnormal noise and vibration during operation?
- Do not operate the air conditioner in test run for a long time.
[Operation method]
- For the operation method, refer to the operating manual.
- The outdoor unit may not operate, depending on the room temperature. In this case, keep on pressing the MANUAL AUTO button of the indoor unit for more than 10 seconds. The operation indicator lamp and timer indicator lamp will begin to flash simultaneously during cooling test run. Then, heating test run will begin in about three minutes when HEAT is selected by the remote control operation. (Please follow the operating manual for remote control operation.)
- To end test operation, press the remote controller START/STOP button. (When the air conditioner is running by pressing the test run button, the OPERATION Lamp and TIMER Lamp will simultaneously flash slowly.)

[Using the wired remote control] (Option)
- For the operation method, refer to the operating manual.
- To stop the air conditioner operation.
- Press the master control button and the fan control button simultaneously for 2 seconds or more to start the test run.
- Press the start/stop button to stop the test run.

10. REMOTE CONTROLLER INSTALLATION

CAUTION
Check that the indoor unit correctly receives the signal from the remote controller, then install the remote controller holder.

Select the remote controller holder selection site by paying careful attention to the following:
- Avoid places in direct sunlight.
- Select a place that will not be affected by the heat from a stove, etc.

10.1. Remote controller holder installation
- Install the remote controller a maximum distance of 6 m (19 ft) from the remote control receiver. However, when installing the remote controller, check that it operates correctly.
- Install the remote controller holder to a wall, pillar, etc. with the tapping screw.

Remote controller holder fixing
Remote controller holder
Remote controller mounting
Tapping screw (small)

11. OPTIONAL KIT INSTALLATION (OPTION)
This air conditioner can be connected with the following optional kits. Refer to each installation manual for the method of installing optional parts.
- Wired remote controller
- Simple remote controller
- External connect kit

11.1. Before install optional remote controller
- When you use optional remote controller, some functions may not be used.
- Please use the recommended optional remote controller.

CAUTION
Before installing, be sure to disconnect all power supply.
- Don’t touch the heat exchanger.
- Avoid place in direct sunlight.
- Select place that will not be affected by the heat from a stove, etc.
- Before setting up the optional kit, please confirm whether air-conditioner can receive the signal.
- Do not connect the optional remote controller to the terminal for power supply.
- When connecting the optional remote controller with the indoor unit, please use the connecting cable packaged up with the optional remote controller.
- Recommended cable length of optional remote controller is 10 m (33 ft). Make sure to do insulate of connecting part when extended the cable.

11.2. Remote controller cable modification
(1) Use a tool to cut off the terminal on the end of the remote controller cable, and then remove the insulation from the cut end of the cable.
(2) Connect the remote controller cable and connecting cable. (Supplied with wired remote controller)

Important: Be sure to solder wires to connect. Be sure to insulate the connection between the wires.

11.3. External input / output Wire modification
(1) Remove insulation from wire attached to wire kit connector. Remove insulation from field supplied cable. Use crimp type insulated but connector to join field cable and wire kit wire.
(2) Connect the wire and Field supply wire. (Supplied with external connect kit)

Important: Be sure to solder wires to connect. Be sure to insulate the connection between the wires.

11.4. Side panel L and control cover removal
(1) Refer to “6.3. Side panel L, R removal and installation” to remove the side panel L.
(2) Remove the control cover.
(3) Remove the control inner cover.
11.5. Connecting cable to control board connector

(1) Connect the cable to the circuit board and hang on the hooks.

(2) Install the control cover.

(3) Use cable clamper and screw to fasten the cable of wired remote controller.

(4) Fix the cable tie holder with the screw and bind the cable of external kit with the cable tie.

11.6. Side panel L and control cover installation

Install Side panel L and control cover by the reverse procedures as stated in "11.4. Side panel L and control cover removal".

12. FUNCTION SETTING

Perform the "FUNCTION SETTING" according to the installation conditions using the remote controller.

CAUTION

Confirm whether the wiring work for Outdoor unit or Branch box has been finished.

Confirm that the cover for the electrical enclosure on the outdoor unit is in place.

- This procedure changes to the function settings used to control the indoor unit according to the installation conditions. Incorrect settings can cause the indoor unit to malfunction.
- After the power is turned on, perform the “FUNCTION SETTING” according to the installation conditions using the remote controller.
- The settings may be selected between the following two: Function Number or Setting Value.
- Settings will not be changed if invalid numbers or setting values are selected.
- Refer to the installation manual enclosed with the remote controller when the wired remote controller (option) is used.

STEP 1

Selecting the Remote Controller Custom Code

Use the following steps to select the custom code of the remote controller. (Note that the air conditioner cannot receive a custom code if the air conditioner has not been set for the custom code.)

The custom codes that are set through this process are applicable only to the signals in the FUNCTION SETTING. For details on how to set the custom codes through the normal process, refer to Remote controller custom code.

(1) Press SET TEMP. ( ) button to change the custom code between . Match the code on the display to the air conditioner custom code. (initially set to )

(If the custom code does not need to be selected, press the MIN. HEAT button to turn off the power and turn it on again.)

(2) Press the MODE button and check that the indoor unit can receive signals at the displayed custom code.

(3) Press the MIN. HEAT button to accept the custom code, and proceed to STEP 2.

The air conditioner custom code is set to A prior to shipment. Contact your retailer to change the custom code.

The remote controller resets to custom code A when the batteries in the remote controller are replaced. If you use a custom code other than custom code A, reset the custom code after replacing the batteries.

If you do not know the air conditioner custom code setting, try each of the custom codes ( ) until you find the code which operates the air conditioner.

STEP 2

Selecting the Function Number and Setting Value

(1) Press the SET TEMP. ( ) buttons to select the function number. (Press the MIN. HEAT button to switch between the left and right digits.)

(2) Press the POWERFUL button to proceed to setting value. (Press the POWERFUL button again to return to the function number selection.)

(3) Press the SET TEMP. ( ) buttons to select the setting value. (Press the MIN. HEAT button to switch between the left and right digits.)

(4) Press the MODE button, and START/STOP button, in the order listed to confirm the settings.

(5) Press the RESET button to cancel the function setting mode.

(6) After completing the FUNCTION SETTING, be sure to turn off the power and turn it on again.

CAUTION

After turning off the power, wait 10 seconds or more before turning on it again. The Function Setting does not become active unless the power is turned off then on again.

Filter Sign

The indoor unit has a sign to inform the user that it is time to clean the filter. Select the time setting for the filter sign display interval in the table below according to the amount of dust or debris in the room. If you do not wish the filter sign to be displayed, select the setting value for "No indication".

<table>
<thead>
<tr>
<th>Setting Description</th>
<th>Function Number</th>
<th>Setting Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard (400 hours)</td>
<td>00</td>
<td></td>
</tr>
<tr>
<td>Long interval (1,000 hours)</td>
<td>11</td>
<td></td>
</tr>
<tr>
<td>Short interval (200 hours)</td>
<td>02</td>
<td></td>
</tr>
<tr>
<td>No indication</td>
<td>03</td>
<td></td>
</tr>
</tbody>
</table>

(Factory setting)
Setting vane

When embedding the indoor unit in a wall, restrict the movement of the horizontal vane for the upper air outlet so that it only operates horizontally.

If this setting is not performed, heat will build up in the wall and the room will not be cooled or warmed properly.

<table>
<thead>
<tr>
<th>Setting Description</th>
<th>Function Number</th>
<th>Setting Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard</td>
<td>23</td>
<td>00</td>
</tr>
<tr>
<td></td>
<td></td>
<td>01</td>
</tr>
<tr>
<td></td>
<td></td>
<td>02</td>
</tr>
</tbody>
</table>

Room temperature control for cooling

Depending on the installed environment, the room temperature sensor may require a correction. The settings may be selected as shown in the table below.

<table>
<thead>
<tr>
<th>Setting Description</th>
<th>Function Number</th>
<th>Setting Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard</td>
<td>30</td>
<td>00</td>
</tr>
<tr>
<td>Slightly lower control</td>
<td></td>
<td>01</td>
</tr>
<tr>
<td>Lower control</td>
<td></td>
<td>02</td>
</tr>
<tr>
<td>Higher control</td>
<td></td>
<td>03</td>
</tr>
</tbody>
</table>

Room temperature control for heating

Depending on the installed environment, the room temperature sensor may require a correction. The settings may be changed as shown in the table below.

<table>
<thead>
<tr>
<th>Setting Description</th>
<th>Function Number</th>
<th>Setting Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard</td>
<td>31</td>
<td>00</td>
</tr>
<tr>
<td>Lower control</td>
<td></td>
<td>01</td>
</tr>
<tr>
<td>Slightly higher control</td>
<td></td>
<td>02</td>
</tr>
<tr>
<td>Higher control</td>
<td></td>
<td>03</td>
</tr>
</tbody>
</table>

Auto Restart

Enable or disable automatic system restart after a power outage.

<table>
<thead>
<tr>
<th>Setting Description</th>
<th>Function Number</th>
<th>Setting Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yes</td>
<td>40</td>
<td>00</td>
</tr>
<tr>
<td>No</td>
<td></td>
<td>01</td>
</tr>
</tbody>
</table>

* Auto restart is an emergency function such as for power failure etc. Do not start and stop the indoor unit by this function in normal operation. Be sure to operate by the control unit, or external input device.

Indoor room temperature sensor switching function

(Only for Wired remote controller)

The following settings are needed when using the Wired remote controller temperature sensor.

<table>
<thead>
<tr>
<th>Setting Description</th>
<th>Function Number</th>
<th>Setting Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td>42</td>
<td>00</td>
</tr>
<tr>
<td>Yes</td>
<td></td>
<td>01</td>
</tr>
</tbody>
</table>

* If setting value is "00": Room temperature is controlled by the indoor unit temperature sensor.
* If setting value is "01": Room temperature is controlled by either indoor unit temperature sensor or remote controller unit sensor.

Remote controller custom code

Change the indoor unit Custom code, depending on the remote controllers.

<table>
<thead>
<tr>
<th>Setting Description</th>
<th>Function Number</th>
<th>Setting Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>00</td>
<td></td>
</tr>
<tr>
<td>B</td>
<td>44</td>
<td>01</td>
</tr>
<tr>
<td>C</td>
<td></td>
<td>02</td>
</tr>
<tr>
<td>D</td>
<td></td>
<td>03</td>
</tr>
</tbody>
</table>

Remote controller custom code setting

Use the following steps to select the custom code of the remote controller.

(Not that the air conditioner cannot receive a custom code if the air conditioner has not been set for the custom code.)

1. Press the START/STOP button until only the clock is displayed on the remote controller display.
2. Press the MODE button for at least five seconds to display the current custom code (initially set to A).
3. Press the SET TEMP. (Up/Down) button to change the custom code between A→B→C→D.
4. Match the code on the display to the air conditioner custom code.
5. Press the MODE button again return to the clock display. The custom code will be changed.

If no buttons are pressed within 30 seconds after the custom code is displayed, the system returns to the original clock display. In this case, start again from step 1.

The air conditioner custom code is set to A prior to shipment. Contact your retailer to change the custom code.

The remote controller resets to custom code A when the batteries in the remote controller are replaced. If you use a custom code other than custom code A, reset the custom code after replacing the batteries. If you do not know the air conditioner custom code setting, try each of the custom codes (A→B→C→D) until you find the code which operates the air conditioner.

External input control

"Operation/Stop" mode or "Forced stop" mode can be elected.

<table>
<thead>
<tr>
<th>Setting Description</th>
<th>Function Number</th>
<th>Setting Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operation/Stop mode</td>
<td>46</td>
<td>00</td>
</tr>
<tr>
<td>Forced stop mode</td>
<td></td>
<td>02</td>
</tr>
</tbody>
</table>

Indoor unit fan control for energy saving for cooling

Enables or disables the power-saving function by controlling the indoor unit fan rotation when the outdoor unit is stopped during cooling operation.

<table>
<thead>
<tr>
<th>Setting Description</th>
<th>Function Number</th>
<th>Setting Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disable</td>
<td>49</td>
<td>00</td>
</tr>
<tr>
<td>Enable</td>
<td></td>
<td>01</td>
</tr>
</tbody>
</table>

00: When the outdoor unit is stopped, the indoor unit fan operates continuously following the setting on the remote controller.
01: When the outdoor unit is stopped, the indoor unit fan operates intermittently at a very low speed.

Setting record

Record any changes to the settings in the following table.

<table>
<thead>
<tr>
<th>Setting Description</th>
<th>Setting Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Filter sign</td>
<td></td>
</tr>
<tr>
<td>Setting vane</td>
<td></td>
</tr>
<tr>
<td>Room temperature control for cooling</td>
<td></td>
</tr>
<tr>
<td>Room temperature control for heating</td>
<td></td>
</tr>
<tr>
<td>Auto restart</td>
<td></td>
</tr>
<tr>
<td>Indoor room temperature sensor switching function</td>
<td></td>
</tr>
<tr>
<td>Remote controller custom code</td>
<td></td>
</tr>
<tr>
<td>External input control</td>
<td></td>
</tr>
<tr>
<td>Indoor unit fan control for energy saving for cooling</td>
<td></td>
</tr>
</tbody>
</table>

After completing the FUNCTION SETTING, be sure to turn off the power and turn it on again.
13. CUSTOMER GUIDANCE

Explain the following to the customer in accordance with the operating manual:
(1) Starting and stopping method, operation switching, temperature adjustment, timer, air flow switching, and other remote controller operations.
(2) Air filter removal and cleaning, and how to use the air louvers.
(3) Give the operating manual to the customer.

14. ERROR CODES

If you use a wireless remote controller, the lamp on the photo detector unit will output error codes by way of blinking patterns. If you use a wired remote controller, error codes will appear on the remote control display. See the lamp blinking patterns and error codes in this table. An error display is displayed only during operation.

<table>
<thead>
<tr>
<th>Error code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>11</td>
<td>Serial communication error</td>
</tr>
<tr>
<td>12</td>
<td>Wired remote controller communication error</td>
</tr>
<tr>
<td>15</td>
<td>Check run unfinished</td>
</tr>
<tr>
<td>21</td>
<td>Unit number or Refrigerant circuit address setting error</td>
</tr>
<tr>
<td>22</td>
<td>Indoor unit capacity error</td>
</tr>
<tr>
<td>23</td>
<td>Combination error</td>
</tr>
<tr>
<td>24</td>
<td>Connection unit number error (indoor slave unit) (Simultaneous Multi)</td>
</tr>
<tr>
<td>27</td>
<td>Master unit, slave unit set-up error (Simultaneous Multi)</td>
</tr>
<tr>
<td>32</td>
<td>Indoor unit PCB model information error</td>
</tr>
<tr>
<td>35</td>
<td>Manual auto switch error</td>
</tr>
<tr>
<td>41</td>
<td>Inlet air temp. sensor error</td>
</tr>
<tr>
<td>42</td>
<td>Indoor unit Heat Ex. Middle temp. sensor error</td>
</tr>
<tr>
<td>51</td>
<td>Indoor unit fan motor error</td>
</tr>
<tr>
<td>53</td>
<td>Drain pump error</td>
</tr>
<tr>
<td>57</td>
<td>Damper error</td>
</tr>
<tr>
<td>58</td>
<td>Indoor unit error</td>
</tr>
<tr>
<td>62</td>
<td>Outdoor unit main PCB model information error</td>
</tr>
<tr>
<td>63</td>
<td>Inverter error</td>
</tr>
<tr>
<td>64</td>
<td>Active filter error, PFC circuit error</td>
</tr>
<tr>
<td>65</td>
<td>Trip terminal L error</td>
</tr>
<tr>
<td>66</td>
<td>Display PCB microcomputers communication error</td>
</tr>
<tr>
<td>71</td>
<td>Discharge temp. sensor error</td>
</tr>
<tr>
<td>72</td>
<td>Compressor temp. sensor error</td>
</tr>
<tr>
<td>73</td>
<td>Outdoor unit Heat Ex. liquid temp. sensor error</td>
</tr>
<tr>
<td>74</td>
<td>Outdoor temp. sensor error</td>
</tr>
<tr>
<td>75</td>
<td>Suction Gas temp. sensor error</td>
</tr>
</tbody>
</table>

Display mode: 0.5s ON / 0.5s OFF
Ο: 0.1s ON / 0.1s OFF
( ): Number of flashing

[Troubleshooting with the indoor unit display]

[Troubleshooting with the Wired Remote Controller Display (Option)]

If an error occurs, the following display will be shown. (‘Er’ will appear in the set room temperature display.)

Error code